WOODTONE INTERIOR & EXTERIOR PRODUCT CATALOGUE





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Superior grade, treated trim product.

For four decades you've depended on us for a superior trim product. Over the years we've continued to innovate, providing the cutting edge product you need to stay on top. The two-step treated sealant process used in creating RealTrim[™] Treated has been engineered by Sherwin Williams, the largest coating expert in North America.

- Industry leading 25 year limited warranty
- · Tight grain, hand selected SPF wood trim
- Advanced two step treated sealant technology

TEXTURES



Industry leading technology.

Durable coating technology developed by Woodtone in partnership with global coating manufacturer, Sherwin Williams with industry leading performance against mold and mildew growth, as tested by ASTM standards.

SUBSTRATE	Knotty, appearance grade SPF
PROFILES	1" (11/16), 5/4" (1 1/8), 2" (1 1/2)
WARRANTY	25 year no-rot warranty
COATING	Two step treated sealant technology





RusticSeries™ Siding Collection



Composite siding with the appearance of wood.

RusticSeries[™] brings you the best of both worlds; the beauty and warmth of real wood on durable fiber cement and composite siding. This two tone factory applied coating system improves the curb appeal of your home, and is warranted for 20 years. RusticSeries[™] will shield you from the elements and provide you with a lasting, beautiful siding product for years to come.

- 20 Year Coating Warranty
- 18 Designer Colors
- Lap, shakes and panel profiles available
- Factory coated for consistency and durability

Two-tone perfection.

Create a picture perfect exterior with our eighteen RusticSeries[™]colors; select the perfect combination to suit your individual style. RusticSeries colors below are shown with a suggested solid color trim to complete the look.

SUBSTRATE	James Hardie Fiber Cement, Allura Fiber Cement, LP Smartside
PROFILE	Lap siding, panels, shake panels
WARRANTY	20 year coating warranty, plus substrate warranty
COLORS	18 color options



Note: RusticSeries™ replicates the natural beauty of wood. Each substrate and each profile of this product varies in terms of grain pattern and color variance. Due to limitations of the printing process, actual color may vary from the color shown. Refer to a physical sample for approvals.

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A complete siding solution.



Matching caulking colors are available on our website.

Great siding for decades.



RusticClarity[™] can help restore your home to it's original luster.

Finish it with trim.



We've provided a solid trim option for each RusticSeries™ color.



Breaking new ground in metallic siding.

Luminous metallic finish on durable fiber cement and engineered wood siding products. Create an astounding architectural appearance for your hospitality, residential, and commercial projects. Choose from eight luxurious color formations.

- · Simple alternative to difficult installation and jobsite handling of metal siding
- Suitable for install with a variety of metal trim styles
- Proprietary technology designed with Sherwin Williams

Reimagine metallic siding.

A luminous metallic finish by Sherwin Williams on durable fiber cement and engineered wood siding products. A stunning, cost effective and easy to install replacement for aluminum and metal siding systems.

SUBSTRATE	James Hardie Fiber Cement, Allura Fiber Cement, LP Smartside
PROFILE	Smooth lap siding, panels
WARRANTY	15 year coating warranty, in addition to substrate warranty
COLORS	8 color options



Note: Each substrate and each profile of this product varies in terms of grain pattern and color variance. Due to limitations of the printing process, actual color may vary from the color shown. Refer to a physical sample for approvals.

ColorSelect^m Siding Collection



Solid color lap siding, shakes, panels and trim.

A palette of 20 hand chosen colors and an array of custom options means you can get involved in the design process and create the look you want for your home. We provide an unparalleled 30 Year NO FADE limited warranty, including a 15 Year labor component, reducing your maintenance and recoating requirements. Custom colors are available upon request.

- 30 Year Coating Warranty
- 20 Designer Colors, custom color matches available
- Enhanced technology by Sherwin Williams
- Factory coated for increased consistency



Your home, your way.

Make your home your own with our twenty ColorSelect[™] color options; stand out from your neighbours or blend in, the choice is yours. Your home is your biggest investment, create a space that you'll love for years to come.

SUBSTRA	TE James	James Hardie Fiber Cement, Allura Fiber Cement, LP Smartside			
PROFILE	Lap sid	Lap siding, panels, shake panels, trim			
WARRAN	ry 30 year	30 year coating warranty, plus substrate warranty			
COLORS 20		or options			
STEEL GRAY	MIDNIGHT GRAY	STORMY DAY	TWILIGHT GRAY	BARELY THERE	
LANDSCAPE RED	ESPRESSO	AGED SILVER	ТНАТСН	SAGE BRUSH	
сосоа	CHAMELEON	CLAY	BRASS	SWISS COFFEE	
FOREST GREEN	RED ROCK	SEAGULL	OLD TOWN GRAY	ALL WHITE	

Note: Each substrate and each profile of this product varies in terms of grain pattern and color variance. Due to limitations of the printing process, actual color may vary from the color shown. Refer to a physical sample for approvals.



1x6, end-matched wood paneling.

This beautiful and durable wood wall and ceiling paneling features four different profiles that come prefinished in ten designer inspired colors. Manufactured from knotty, appearance grade SPF, the Wall + Ceiling Collection is available as 1x6 T&G profiles for interior and protected exterior applications.

- 15 Year Limited Warranty
- End-matching prevents waste and allows for faster installation
- Custom designed, high-quality, semi-transparent stains enhance the natural beauty of your home
- Pre-finished materials save time and labor costs during installation

Designer Inspired

Bring the warmth of wood into your home with our range of solid and stained paneling products. Add a custom touch to wine cellars, game rooms, and open living spaces. Choose from ten color options to suit your project.

SUBSTRATE	Knotty, appearance grade SPF
PROFILE	1x6, (11/16 x 5.25") v-groove, penny gap, beaded, circlesawn
WARRANTY	15 year coating warranty
COLORS	10 color options
BELGIAN WHITE ALE	CREAM CANADIAN ICE LAGER WEST COAST IPA TEXAS HONEY BROWN
AMERICAN NUT BROWN ENGLISH	PORTER SCOTTISH ALE SMOKEY BOURBON IRISH STOUT
FINELINE - IRIS REAM	

Note: This product is not warranted for siding applicatons. Wall + Ceiling panels are manufactured from a knotty SPF. If a blemish free appearance is desired, we recommend putty to fill any natural imperfections and a solid top coat to finish the look.



Pre-finished tongue and groove paneling.

This modern wood wall and ceiling paneling features an end-matched, square-edge profile that comes prefinished in seven unique colors. Manufactured from knotty, appearance grade SPF, our Fineline profile paneling is available as a 1x6 T&G profile for interior and protected exterior applications • 15 Year Limited Warranty

- End-matching prevents waste and allows for faster installation .
- Custom designed, high-quality, semi-transparent stains enhance the natural beauty of your home
- Pre-finished materials save time and labor costs during installation ٠

Truly Versatile.

Enhance the character of your home with real wood paneling for your walls and ceilings. These four beautiful profiles are a great fit for vaulted ceilings, accent walls and the ceilings of outdoor living spaces.

Fineline

A modern, end-matched, square edge, knotty profile.

Traditional



A classic v-joint tongue and groove wood paneling profile.



Edge and center bead that creates the traditional beadboard profile

Circlesawn



V-groove, lightly resawn profile to enhance barnboard effect.

Note: This product is not warranted for siding applicatons. Wall + Ceiling panels are manufactured from a knotty SPF. If a blemish free appearance is desired, we recommend putty to fill any natural imperfections and a solid top coat to finish the look.



1x6 and 1x8 penny gap, shiplap look.

Shiplap is a refined classic. Create a beautiful, healthy wood interior with the natural warmth of real, sustainable wood. The classic shiplap appearance has been reimagined with superior product features and arrives factory coated in white primer, ready for onsite top coating.

- · Clear engineered pine for a blemish free appearance
- · Factory primed, ready for top coat in the color of your choice
- Tongue and groove profile makes installation simple
- Pre-primed materials save time and labor costs during installation

Bright and versatile.

Our shiplap is a lovely addition to any living space; bathrooms, kitchens, accent walls and fireplaces. Add some texture and personality to your home with a smooth, blemish free shiplap! Choose a pop of color that suits you.

SUBSTRATE	Clear engineered pine
PROFILE	1x6 or 1x8, penny gap, T&G panel
APPLICATIONS	Interior wall and ceiling
COATING	White primer



Note: This product is for interior ceiling or wall installation only, no exterior applications are recommended. The product should not be stored outdoors, dry storage is required for protection. A finish coat must be applied to product onsite.

RealPost[™]



Structurally certified, engineered SPF post.

Designed by builders and preferred by engineers as a structurally certified product, RealPost[™] has become the new standard in single-family and multifamily applications. Manufactured from premium locally sourced SPF that has been finger-jointed, edge-laminated and pressed, the final product is hollow and warranted against warping, twisting and joint separation.

SUBS	TRATE	Knotty, appearance grade SPF			
WARR	ANTY	15 year warranty against manufacturer defect			
CERTIFI	CATION	Intertek (US), CCMC (Canada)			
TEXTURES	D	DIMENSIONS			
		8X8	6X6	↓	
COMB RES		oxo Actual: 71/4x71/4 hside: 41/4x41/4	51/2x51/2 25/8x25/8	4x4 3 1/2 x 3 1/2 3/4 x 3/4	

<section-header>

One piece, engineered corner solution.

Homeowners spend hundreds of dollars and hours of time on caulking and sealants in order to fix unsightly corner separation and cracking. With this unique, one-piece, engineered structure, your risk for seam separation is mitigated. Because if the engineered nature of the product it is available in specified lengths.

SUBSTR	RATE	Knotty, appearance grade SPF
WARRA	NTY	15 year warranty against manufacturer defect
APPLICA	TION	Suitable for inside and outside corners
TEXTURES	DIMENSION	S
СОМВ	2X5 5/	4X4 1X4





Structurally certified, engineered WRC post.

Western Red Cedar hollow, engineered, solid and finger-jointed structural posts bring natural warmth and beauty to your home's exterior. This column is structurally certified in both the US and Canada and has a hollow core, ideal for lighting cords. The kiln-drying process significantly reduces splitting, warping or twisting. Product comes uncoated.

SUBSTRATE	Knotty, appearance	grade WRC		
WARRANTY	10 year warranty ag	ainst manufact	turer defect	
CERTIFICATION	Intertek (US), CCMC	C (Canada)		
TEXTURES	DIMENSIONS			
SMOOTH RESAWN	8X8 Actual: 71/4x71/4 Inside: 41/4x41/4	6X6 5 1/2 x 5 1/2 2 5/8 x 2 5/8	HOLLOW 4X4 3 1/2 × 3 1/2 3/4 × 3/4	SOLID 4X4 31/2×31/2



Engineered cedar trim that lasts.

An engineered, Western Red Cedar trim and fascia product designed to provide years of unmatched performance on your next project. This product is produced from tight knot finger-jointed, Western Red Cedar and is truly unsurpassed when compared to all other exterior trim products. As a finger-joint product, AbsoluteTrim™ is available in specified lengths.

SUBSTRATE	S1S2E STK finger-jointed,edge glued WRC
PROFILE	1" (11/16), 5/4" (1 1/8), 2" (1 1/2)
WARRANTY	30 year warranty against manufacturer defect
PRIMER	2 coat enhanced tannin-blocking primer system

TEXTURES



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With operations in the US and Canada, Woodtone manufactures and distributes product through three state of the art facilities.



Chilliwack 62,000 sq. ft 17 acres 125 employees

Armstrong 100,000 sq. ft 16 acres 65 employees

Everett 40,000 sq. ft 7 acres 85 employees





Innovation

Innovation is the cornerstone of our company's growth and ongoing success. We continuously push the envelope, working with architects, designers, and industry experts to ensure we're always on the cutting edge of the latest home styles and trends.



Quality

We've invested in a state-of-the-art lab to test our products ensuring we provide a consistently reliable and uniform product. Our dedicated quality management team works with production personnel, to perfect our processes on an ongoing basis.



Community

We foster a culture of giving back wherever and whenever possible. We always encourage our team members to bring forward ideas, events or causes that they are passionate about and feel will be a good fit for our organization.



Submit to Design Awards

Every year Woodtone recognizes design and building professionals for spectacular and best-in-industry use of Woodtone products. Submit your project today.

Visualize your project

You can use our home visualizer to bring your project to life! Visit our website and choose a stock image or upload your own image for a more personalized experience.

Order samples online

When choosing products for your home, we know it's important to see them in person. You can conveniently order samples on our website for direct delivery to you.

Send Product Photos

Once your product is installed, send us a photo to info@woodtone.com. We love to see your finished projects brought to life!





The colours represented in this brochure may vary from actual product. Visit our website to order samples, visualize your forever home and find new inspiration.

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Code Compliance Research Report CCRR-1102

Issue Date: 12-20-2017 Renewal Date: 01-01-2019

DIVISION: 06 00 00 - WOOD, PLASTIC, AND COMPOSITES Section: 06 11 13 Engineered Wood Products

REPORT HOLDER: Woodtone Specialties Inc. 4175 Crozier Road Armstrong, BC VOE 186 Canada www.woodtonespecialties.com

REPORT SUBJECT: RealPost[™] and AbsolutePost[™]

1.0 SCOPE OF EVALUATION

1.1 This Research Report addresses compliance with the following Codes:

- 2015 and 2012 International Building Code[®] (IBC)
- 2015 and 2012 International Residential Code[®] (IRC)

NOTE: This report references 2015 Code sections with [2012] Code sections shown in brackets where they differ.

1.2 RealPost and AbsolutePost have been evaluated for the following properties (see Table 1):

Structural

1.3 RealPost and AbsolutePost have been evaluated for the following uses (see Table 1):

- Structural wood-based products as alternative to sawn lumber
- Columns for load-bearing and non-load-bearing applications

2.0 STATEMENT OF COMPLIANCE

RealPost and AbsolutePost comply with the Codes listed in Section 1.1, for the properties stated in Section 1.2, and uses stated in Section 1.3, when installed as described in this report, including the Conditions of Use stated in Section 6.

3.0 DESCRIPTION

3.1 RealPost and Absolute Post: RealPost columns are manufactured from SPF and AbsolutePost from Western red cedar lumber that has been finger-jointed, edgelaminated, and pressed into columns. The columns are offered in nominal sizes of 4×4 , 6×6 , and 8×8 inches, with actual dimensions, respectively, of $3-1/2 \times 3-1/2$, $5-1/2 \times 5-1/2$, and $7-1/4 \times 7-1/4$ inches. The columns have lengths up to 40 feet. The adhesives used for finger-jointing lumber and laminating of posts conform with ASTM D2559 and ASTM D7247.

4.0 PERFORMANCE CHARACTERISTICS

4.1 Structural Load-Bearing: Columns were tested for compression parallel to the grain. Calculated allowable column loads are based upon ANSI/AWC NDS-2015 National Design Specification (NDS) Chapter 3.6 Compression Members.

5.0 INSTALLATION

5.1 General: RealPost and AbsolutePost must be installed in accordance with the manufacturer's published installation instructions, the applicable Code, and this Research Report. A copy of the manufacturer's instructions must be available on the jobsite during installation.

5.2 Application: RealPost and AbsolutePost are intended to be used as light structural columns for load-bearing and non-load-bearing columns in buildings of combustible construction under normal temperature service conditions where the moisture content in use will be a maximum of 19%, regardless of the moisture content at the time of manufacture. Allowable design loads for axial capacity are shown in Tables 2 and 3. Structural load-bearing columns are limited to the sizes and lengths shown in Tables 2 and 3, intended for axial loading only. Non-load-bearing columns may be any size and length manufactured for architectural appearance around structural supports.







6.0 CONDITIONS OF USE

6.1 Installation must comply with this Research Report, the manufacturer's published installation instructions, and the applicable Code. In the event of a conflict, this report governs.

6.2 Allowable loads in Tables 2 and 3 assume untreated application and normal temperature where the moisture content in use will be a maximum of 19%, with factors being 1.00. For other conditions see NDS-2015. No further increases are permitted for other load duration factors. Structural design must be in accordance with Section 4.1 of this report where design loads determined in accordance with the IBC and IRC, as applicable, must not exceed the loads show in Tables 2 and 3.

6.3 RealPost and AbsolutePost are for above ground use. Wet service conditions are beyond the scope of this report. Columns are used only in buildings of Type V-B construction under the IBC, and buildings constructed under the IRC; and for Type III-B construction under the IBC where combustible building elements are allowed.

6.4 Columns are manufactured under a quality control program with inspections by Intertek Testing Services NA, Inc. (AA-647).

7.0 SUPPORTING EVIDENCE

7.1 Reports of tests in accordance with ASTM D5456.

7.2 Data in accordance with the ICC-ES Acceptance Criteria for Structural Wood-Based Products AC47 – June 2017 for Advanced Engineered Lumber.

8.0 IDENTIFICATION

Columns are identified with the manufacturer's name (Woodtone), address and telephone number, the product name (RealPost or AbsolutePost), the Intertek Mark as shown below, and the Code Compliance Research Report number (CCRR-1102).



9.0 OTHER CODES

This section is not applicable.

10.0 CODE COMPLIANCE RESEARCH REPORT USE

10.1 Approval of building products and/or materials can only be granted by a building official having legal authority in the specific jurisdiction where approval is sought.

10.2 Code Compliance Research Reports shall not be used in any manner that implies an endorsement of the product by Intertek.

10.3 Reference to the <u>https://bpdirectory.intertek.com</u> is recommended to ascertain the current version and status of this report.

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Version: 6 April 2017



TABLE 1 - PROPERTIES EVALUATED

PROPERTY	2015 IBC SECTION ¹	2015 IRC SECTION ¹	
Compression parallel to the grain	2303.1.10	R502.1.5, R602.1.5, R802.1.4	

¹ Section numbers may be different for earlier versions of the International codes.

TABLE 2 - COLUMN CENTRICAL AXIAL ALLOWABLE LOAD (LBS), NORMAL DURATION (100%)^{1, 2, 3}

	Moisture Content 12%						
Length		SPF			Western Red Cedar		
(ft)	4×4	6×6	8×8	4 × 4	6×6	8×8	
4	18016	39999	56386	19509	44171	62288	
6	11228	36247	51633	11719	39676	56661	
8	6744	30415	44642	6980	32552	48078	
10	4409	23063	35044	4553	24167	36888	
12	<mark>3</mark> 092	17068	2 <mark>636</mark> 6	3190	17731	27447	
14	2284	12902	20064	2355	13357	20793	
16	1755	10031	15646	1809	10366	16181	
18	1390	7999	12500	1432	8259	12911	
20	1127	6519	10197	1162	6727	10525	
22	n/a	5410	8469	n/a	5581	8738	
24	n/a	4560	7142	n/a	4703	7366	

Moisture Content 15%

Length (ft)	SPF			Western Red Cedar		
	4×4	6×6	8×8	4×4	6×6	8×8
4	16691	36209	51010	18247	40280	56788
6	10976	33130	47068	11510	36581	52084
8	6692	28591	41633	6935	30910	45288
10	4392	22387	33768	<mark>4538</mark>	23609	35820
12	3085	16823	25893	3184	17527	27054
14	2280	12795	19860	2352	13267	20622
16	1753	9976	15545	1807	10320	16095
18	1388	7968	12443	1431	8233	12862
20	1126	6500	10162	1161	6710	10496
22	n/a	5398	8446	n/a	5570	8718
24	n/a	4552	7126	n/a	4695	7353



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	y		Moisture C	ontent 19%		
Length (ft)	SPF			Western Red Cedar		
	4×4	6×6	8×8	4×4	6×6	8×8
4	14912	31577	44442	16234	34745	48919
6	10544	29177	41360	11089	31965	45362
8	6603	25956	37451	6848	28054	40639
10	4363	21253	31684	4509	22490	33723
12	3072	16398	25074	3171	17116	26259
14	2274	12614	19512	2346	13088	20283
16	1749	9885	15374	1803	10230	15926
18	1386	7917	12348	1429	8182	12768
20	1125	6469	10106	1160	6679	10439
22	n/a	5378	8410	n/a	5550	8682
24	n/a	4538	7102	n/a	4682	7328

TABLE 2 - CONTINUED^{1, 2, 3}

¹ The cross-sectional areas for the columns are as follows: $4 \times 4 = 11.79 \text{ in}^2$; $6 \times 6 = 23.00 \text{ in}^2$; $8 \times 8 = 23.94 \text{ in}^2$ ² Horizontal loading is not permitted

³Allowable loads assume untreated application and normal temperature service conditions where the moisture content in use will be a maximum of 19%, with factors being 1.00. For other conditions see NDS-2015. No further increases are permitted for other load duration factors.

Length (ft)	Moisture Content 12%							
	SPF			Western Red Cedar				
	4×4	6×6	8×8	4 × 4	6×6	8×8		
4	9062	19556	28098	9264	20077	28890		
6	6696	17288	26090	6804	17684	26804		
8	4767	14630	23763	4850	14898	24337		
10	3485	11937	21148	3553	12130	21575		
12	2637	9658	18376	2693	9821	18680		
14	2057	7882	15726	2103	8025	15983		
16	1646	6514	13437	1684	6641	13666		
18	1345	5455	11538	1377	5568	11746		
20	1118	4627	9969	1146	4726	10156		
22	n/a	3968	8336	n/a	4056	8551		
24	n/a	3436	7082	n/a	3516	7269		

TABLE 3 - COLUMN ECCENTRICAL AXIAL ALLOWABLE LOAD (LBS), NORMAL DURATION (100%)^{1, 2, 3}





1344

1118

n/a

n/a

18

20 22

24

	TABLE 3 - CON Moisture Co			
	ç.	SPF	2	Length
4×4	8×8	6×6	4×4	(ft)
9062	26969	18836	8814	4
6753	25148	16782	6628	6
4836	23054	14364	4749	8
3547	20672	11831	3479	10
2691	18109	9614	2634	12
2101	15591	<mark>78</mark> 60	2055	14
1683	13371	6501	1644	16

5447

4621

3964

3433

2,3

	Western Red Cedar				
8×8	4×4	6×6	<mark>8 ×8</mark>		
26969	9062	19469	27936		
25148	6753	17270	26002		
23054	4836	14691	23733		
20672	3547	12050	21198		
18109	2691	9786	18484		
15591	2101	8008	15885		
13371	1683	6630	13614		
11499	1377	5561	11715		
9944	1146	4722	10136		
8336	n/a	4053	8549		
7082	n/a	3514	7267		

Moisture Content 19%

			MOISCHIEC	Untent 137e			
Length (ft)	SPF			Western Red Cedar			
	4×4	6×6	8×8	4×4	6×6	8×8	
4	8426	17771	25319	8684	18404	26281	
6	6504	16000	23723	6642	16506	24582	
8	4718	13906	21939	4807	14270	22651	
10	3467	11638	19894	3537	11877	20458	
12	2629	9534	17652	2685	9713	18068	
14	2052	7821	15359	2098	7971	15668	
16	1643	6480	13251	1681	6610	13499	
18	1343	5434	11429	1375	5549	11651	
20	1117	4613	9902	1145	4713	10096	
22	n/a	3958	<mark>8</mark> 336	n/a	4047	8547	
24	n/a	3429	7082	n/a	3509	7265	
					10		

¹ The cross-sectional areas for the columns are as follows: 4 × 4 = 11.79 in², 6 × 6 = 23.00 in², 8 × 8 = 23.94 in²

² Horizontal loading is not permitted. End loads are limited to a max. eccentricity of 0.60 in. for 4 × 4 column, 1.06 in. for 6 × 6, and 1.49 in. for 8 × 8 column.

³ Allowable loads assume untreated application and normal temperature service conditions where the moisture content in use will be a maximum of 19%, with factors being 1.00. For other conditions see NDS-2015. No further increases are permitted for other load duration factors.



